

## FOLLOW DIGITAL POSITION COMMAND: UNIPOLAR PWM COMMAND

Available on

MCPV

### MODE DESCRIPTION

ClearPath will servo to a position between two user-defined limits proportional to the PWM duty cycle of the signal on input B.

#### Position Control Follow Digital Position: Unipolar PWM Command

Signal	Function	Input Type	Example Timing
Input A	Home Sensor	Logic: High=In Sensor Low=Not in Sens.	
	or Command Lock	Logic: High=Lock ON Low=Lock OFF	
Input B	Position	Pulse: Variable PWM	
		Duty cycle of applied PWM signal (%)	
Enable	Enable	Logic: High=Enable Low=Disable	
Notes: Home sensor not used in this example. See Homing section for details.			

### I/O FUNCTIONS

**Enable Input** - Asserting this input energizes the motor shaft.

**Input A** - Asserting this input will make ClearPath continue to servo to its current position regardless of any changes to the duty cycle on Input B. Alternatively, this signal can be used as a home sensor input.

**Input B** - This input is connected to a PWM signal whose duty cycle represents the desired position.

**Output (HLFB)** - See HLFb section for available modes.

#### Notes:

- A loss of modulation (meaning Input B has no transitions for more than 50 ms) is considered an error condition, and ClearPath will maintain its current position.
- A duty cycle of nearly 0% or 100% (with a state transition at least every 50 ms) will command ClearPath to move to position 0 or position 1, respectively.
- A duty cycle between 0% and 100% will command a position proportionally between position 0 and 1.
- PWM input frequency range: 20 Hz to 30 kHz.

## MODE CONTROLS

**Position Range Setup (cnts)**  
 Define the ends of travel here (in encoder counts).  
 Posn at 0% PWM: +10,000  
 Posn at 100% PWM: +100,000

**Speed Limit (RPM)**  
 1,500.  
 Enter max. desired motor speed.

**Profile Conversion**  
 RAS™ 44 ms  
 Setup...  
 Adjust settings for RAS™ (or optional g-Stop™) to convert standard trapezoidal move profiles into profiles that reduce noise, resonance, and vibration.

**Deadband (cnts)**  
 1,600  
 Commanded changes in position will be ignored until this distance is exceeded. (Prevents motor hunting due to command signal dither.)

**Input A Mode**  
 Command Lock  
 With **Command Lock** selected (and the input asserted) ClearPath will servo to its current position regardless of changes made to the PWM duty cycle.  
 OR  
 Select **Home Sensor** to use Input A as a home sensor input.

**NO CHECK**  Duty cycle is % of period high  
**CHECK**  Duty cycle is % of period low  
 Check box to invert how PWM duty cycle is measured by ClearPath.

**Invert PWM Input**

**Torque Limit**   
 Click to open Torque Limit Setup dialog.

**Homing**   
 Click to open Homing Setup dialog.

**Torque Override Indicator**  
 When lit, the main torque limit is being overridden by a secondary, user-set torque limit (e.g., when an axis is homing, the main torque limit may be overridden by the separate homing torque limit setting).

**Hardware Input Status LEDs**  
 Light = Input asserted (on)  
 Dark = Input de-asserted (off)

**Inputs and Commands**  
 Enable On/Off:   
 Input A Cmd Lock:   
 Input B (% Duty Cycle): 75% Duty Cycle  
 Commanded Position (cnts): +77,442  
 Displays HLFB output status.

**ServoOn Output**  
  
 Click during homing operation to manually set home position.

**Override Inputs**   
 Check to turn on Soft Controls. Override cannot be activated when ClearPath is hardware enabled.

**Soft Inputs and LEDs** emulate hardware inputs. For use only when Soft Controls are active.  
**Caution: motor may spin when enabled.**

## FOLLOW DIGITAL POSITION COMMAND: FREQUENCY COMMAND

Available on

MCPV

### MODE SUMMARY

ClearPath will servo to a position between two user-defined limits based on the frequency of the signal on Input B.

#### Position Control Follow Digital Position: Frequency Command

Signal	Function	Input Type	Example Timing
Input A	Home Sensor	Logic: High=In Sensor Low=Not in Sens.	
	Command Lock	Logic: High=Lock ON Low=Lock OFF	
Input B	Position	Pulse: Variable Frequency	
	Frequency of signal (as % of user-defined frequency range)		
Enable	Enable	Logic: High=Enable Low=Disable	
Notes: Home sensor not used in this example. See Homing section for details.			

### I/O FUNCTIONS

**Enable Input** - Asserting this input energizes the motor shaft.

**Input A** - Asserting this input will make ClearPath continue to servo to its current position regardless of any changes to the frequency on Input B. Alternatively, this signal can be used as a home sensor input.

**Input B** - This input is connected to a digital signal whose frequency represents the desired position.

**Output (HLFB)** - See HLFB section for available modes.

#### Notes:

- A signal frequency on Input B equal to the user-defined minimum will move the motor to position 0. A frequency equal to the user-defined maximum will move the motor to position 1.
- Input frequency range: 20 Hz to 700 kHz.
- Frequencies between the minimum and maximum will command positions (proportionally) between position 0 and 1.
- If there are no transitions on Input B for 50 ms or more, this will be considered an error condition, and the motor will hold its current position.

## MODE CONTROLS

**Set Min/Max Frequency.** During operation, motor position is controlled by Input B signal frequency. Example; based on setting sbelow, a 10 kHz signal will command the motor to one end of travel (+100,000) and a 5kHz signal will command the motor to the other end of travel (+10,000 counts).

**Set Position Range.**  
Define the ends of travel in encoder counts.

**Click to open Torque Limit Setup dialog.**

**Click to open Homing Setup dialog.**

**Position Range Setup (cnts)**

Posn at Min Freq	Posn at Max Freq
+10,000	+100,000

**Min Frequency (kHz)**

5.0

**Max Frequency (kHz)**

10.0

**Torque Limit**

OVR Setup...

**Homing**

Setup...

**Speed Limit (RPM)**

1,500.

**Profile Conversion**

RAS™ 44 ms

Setup...

**Deadband (cnts)**

1,600

**Input A Mode**

Command Lock

**Torque Override Indicator**

When lit, the main torque limit is being overridden by a secondary, user-set torque limit (e.g., when an axis is homing, the main torque limit may be overridden by the separate homing torque limit setting).

Enter max. desired motor speed.

Adjust settings for RAS™ (or optional g-Stop™) to convert standard trapezoidal move profiles into profiles that reduce noise, resonance, and vibration.

Commanded changes in position will be ignored until this minimum distance is exceeded. (Prevents motor hunting due to command signal dither.)

With **Command Lock** selected (and the input asserted) ClearPath will servo to its current position regardless of changes made to the command frequency.

Command Lock

OR

Home Sensor

Select **Home Sensor** to use Input A as a home sensor input.

**Hardware Input Status LEDs**

Light = Input asserted (on)  
Dark = Input de-asserted (off)

**Inputs and Commands**

Override Inputs

**Enable On/Off**

**Input A Cmd Lock**

**Input B (kHz)**

7.483 kHz

**Commanded Position (cnts)**

+54,604

+10,000

**ServoOn Output**

Servo On

Set Home Posn

Check to turn on Soft Controls. Override cannot be activated when ClearPath is hardware enabled.

**Soft Inputs and LEDs** emulate hardware inputs. For use only when Soft Controls are active. **Caution: motor may spin when enabled.**

Displays HLFb output status.

Click during homing operation to manually set home position.

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